

Doc. JDN-63. 00046

19 November 1963

*BA 1929  
Proposal Section*

Attention: John G.

Reference: Letter Contract BA-1929

Dear John,

Enclosed is our proposal for our supplying new manuals for the modified sextant we are doing on letter contract No. BA-1929.

The total selling price is \$10,547.46; and, assuming a go-ahead date within the next thirty days, we would deliver the manuals by the end of February. This would be close to the delivery of the first five modified sextants.

I have sent information copies of this proposal to

I do hope that you can get us a go-ahead soon so that we can deliver these manuals simultaneously with the sextants.

If you have any further questions, please contact me.

STATINTL

Sincerely,

JAM:dc

CC: (3 copies)

Enclosure: Proposal (3 copies)

P. S. We finally received the letter contract and TM-1606 Amendment. Yea!--where is Amendment HIF-CT-691?

*Basis for  
Amend #1*

NAVY review(s) completed.

PROPOSAL

for

MODEL 5111E BUBBLE SEXTANT MANUALS

This proposal is submitted for the writing, illustrating, and publication of manuals necessary for the operation, maintenance, and overhauling of the 5111E Bubble Sextant.

The handbook shall be prepared as a fully comprehensive document combining the applicable information available from the existing Navy publications and from the new engineering drawings. The parts list shall be of the illustrated type using exploded view drawings for part location; and these same drawings shall be cross-referenced in the maintenance section to save redraw or additional reproduction. The text will be revised where necessary to describe this sextant, its operation and extent of shop and field maintenance procedures.

The handbook shall be written and prepared in house using the standard IBM Executive modern typewriter. The text shall be typed on direct reading multilith masters, space and a half; reproduced by multilith printing process on good 70 lb. bond paper, printed both sides. Line drawing shall be prepared by the Ektalite copy process on paper masters and all photographs by screen negative and metal offset 3M plates.

Attached is a preliminary handbook outline which will be used as a guide line in the preparation of this manual.

Also attached is a cost breakdown detailing the labor and materials associated with the program.

HANDBOOK OUTLINE

SECTION I	Introduction and Description
	Introduction
	Description
SECTION II	Preparation for Use
	General
	Preparation for Use
	Adjustments
SECTION III	Operation
	Principles of Operation
	Preflight Instructions
	Operation
	Altitude Observations
	True Heading Determination
	Relative Bearings
SECTION IV	Maintenance
	General Maintenance Procedures
	Special Tools
	Disassembly of Sextant
	Inspection, Cleaning, and Lubrication
	Repair and Replacement
	Reassembly of Sextant
	Test Procedures
	Calibration and Final Tests
SECTION V	Illustrated Parts List

STATINTL

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